## TechWare Incorporated Total Data Solutions

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www.techwareinc.com

# TechWare MainTrac

#### **Emergency repairs are preventable Wetter Main with MainTrac.** Forecasting and

|               | BDT           | AIR WASHER           | FILTER HOUSE   | OPTIMIX      | CVT        | CARDS | BREAKER      | FINISHER       | SPINNING      |
|---------------|---------------|----------------------|--|--------------|------------|-------|--------------|----------------|---------------|
| nce is        |               |                      |  |              |            |       |              | 0.000000000000 |               |
|               |               |                      |  |              |            |       |              |                |               |
|               | \$129         | \$142                | S021   | S112         | S11        |       | S148         | S026           | S024          |
| timely        | 12/32         |                      | 0/8  | 0/0          | 0/4        |       | 0/16         | 0/8            | 0/0           |
| ds its        | \$108         |                      | S028   | S033         | 503        |       | S058         | 5029           | 5038          |
|               | 4/16<br>\$008 | 4/12<br>\$040        | 0/0<br>\$103   | 0/8<br>S034  | 0/<br>S03  |       | 0/4<br>5062  | 0/0<br>S051    | 0/0<br>S118   |
| duces         | 4.8           | 4/16                 | 0/16   | 0/8          | 50.<br>0/4 |       | 0/0          | 0/0            | 0/0           |
|               | \$433         |                      | \$153  | 5036         | 504        |       | S114         | \$137          | S064          |
| <i>c</i> is a | 8/12          | 412                  | 0/8  | 0/8          | 0/         |       | 0/0          | 0/20           | 0/4           |
| nance 🛛       | \$146         | \$149                | S158   | S006         | S14        |       | S125         | S017           | S152          |
|               | 4/12          | 4/32                 | 0/8  | 0/4          | 0/1        |       | 0/0          | 0/0            | 0/4           |
| achine 🛛      | \$111<br>4/4  |                      | S049<br>0/4  | S055         | S14<br>0/1 |       | S030         | S023<br>0/0    | 5009          |
| epairs        | \$145         | 0/0<br>S104          | 0/4<br>S057  | 0/12<br>S106 | 501        | - TA  | 0/8<br>S155  | 5110           | 0/4<br>S011   |
|               | 416           | 0/0                  | 0/12   | 0/0          | 0/4        |       | 0/8          | 0/0            | 0/0           |
| ′s eye        | \$827         | \$120                | S005   | S109         | 513        |       | S138         | S134           | S121          |
| ine in        | 4.0           | 0/12                 | 0/0  | 0/16         | - 0//      |       | 0/0          | 0/12           | 0/0           |
|               | \$007         | S041                 | \$032  | S117         | 504        |       | S039         | S136           | S124          |
|               | 4/0           | . 0/4                | 0/4  | 0/0          | 0/         |       | 0/4          | 0/8            | 0/8           |
|               | \$045         | S065                 | S054   | S002         | 512        |       | S139         | 5044           | S141          |
|               | 4/24<br>\$952 | 0/12<br>\$066        | 0/4<br>\$059   | 0/4<br>S013  | 0/<br>S12  |       | 0/20<br>S157 | 0/0<br>S160    | 0/12<br>\$056 |
|               | 4.8           | 0/4                  | 0/4  | 0/0          | 0/4        |       | 0/0          | 0/4            | 0/4           |
|               | \$834         |                      | S107   | \$050        | 504        |       | 5018         | S001           | 5060          |
|               | 44            | 0/0                  | 0/0  | 0/4          | 0/         |       | 0/0          | 0/4            | 8/0           |
| i.            |               | 100                  |  |              |            |       |              |                |               |
| tems.         |               |                      |  |              |            |       |              |                |               |
| tems.         |               |                      |  |              |            |       |              |                |               |
|               |               |                      |  |              |            |       |              |                |               |
|               |               |                      |  |              |            |       |              |                |               |
|               |               |                      |  |              |            |       |              |                |               |
|               | Report Orde   | r: DETAIL - OLDEST P | and the second s |              | ( ) ( )    |       | Empl         | loyee: ALL     | •             |
|               | Date Rang     | - 05/06/2008 Tr      | 05/06/2008   | M 🕨 🕯        |            | *     | Plant        | Code: ALL      |               |

scheduling preventative maintenance is essential to an efficient and reliable facility. It's a known fact that timely maintenance on equipment extends its life, improves its quality and **reduces your costs.** *TechWare MainTrac* is a solution for your maintenance needs. Forecast and schedule machine maintenance so that emergency repairs are ancient history. Get a "bird's eye view" of the status on each machine in your facility with user defined color coding.

In this example: **RED** = Past due repairs,Major items. **YELLOW** = Past due repairs,Minor items. **BLUE** = Forecasted repairs. **GREEN** = No repairs necessary.

**Review** the cost of repairs including labor. This powerful feature gives you an accurate account of where your dollars are going. Projecting and scheduling repairs make unforeseen costs forgotten.

| Date: 05/01/08                   | TECHWARE INCORPORATED<br>Projected Cost |              |              |              |                |               |                |                |                       | Page:                   |                        |  |
|----------------------------------|---|--------------|--------------|--------------|----------------|---------------|----------------|----------------|-----------------------|-------------------------|------------------------|--|
| Plant Code: P1<br>Process: CARDS | Filter: WIRE CYLINDER                   |              |              |              |                |               |                |                |                       |                         |                        |  |
| Repair<br># Repair               | Major<br>Item                           | Run<br>Hours | Units<br>per | ltem<br>Cost | Labor<br>Hours | Labor<br>Cost | Total<br>Items | Total<br>Units | Total<br>Item<br>Cost | Total<br>Labor<br>Hours | Total<br>Labor<br>Cost |  |
| 7 WIRE CYLINDER                  | Yes                                     | 8,800        | 1            | \$936.76     | 16             | \$15.00       | 128            | 128            | \$119,905.28          | 2,048                   | \$30,720.00            |  |
|                                  |   |              |              |              |                |               | 128            | 128            | \$119,905.28          | 2,048                   | \$30,720.00            |  |

| <u>Fea</u>  | <u>itures</u>   |           |  |
|---|---|-----------|--|
| <ul> <li>Maintenance Scheduling</li> <li>Track Equipment</li> <li>Forecast Maintenance Projects</li> <li>Single Sc</li> </ul> | <ul> <li>Monitor Labor and Repair Costs</li> <li>User Flexibility</li> <li>Easy Data Entry</li> <li>creen Access</li> </ul> | nir Costs |  |

### Are You?

- ... in need of a way to increase the flexibility of your maintenance staff?
  - ... tired of *reacting* to machine breakdowns?
- ... getting overwhelmed with the volume of paperwork in your filing cabinet?
- ... receiving a true picture of the condition and **maintenance cost** of your equipment?
- ... in need of a preventative maintenance system that gives you "at a glance" status of your shop floor?

#### It doesn't get any easier than this!

Based on machine requirements, schedule necessary repairs or parts replacement. View information by Process, Location, Priority, or Employee.

Record repair dates and down time guickly and easily. Keep your machines running smooth and the quality of your product number one.

With just a click of your mouse, get detailed machine data. Reports for analysis and scheduling can be accessed from the same screen.

Run Hours/Mete

Labor Cost /

Hour

\$15.00

Order

Major Item?

Reset DownTime?

Combin

8800 ÷

2 ÷

Image: X: WAINTRACVMAGES\SINGLECARD.BM

Accu

Flat

Data Entry

▼ CARDS

Units

1

Hours

16.00

🚾 Maintenance Items

Repair No:

nt/Process

Cost Info:

Repair:

WIRE CYLINDER

Repair Cost

\$936.76

Turn Power Off Remove top cover Remove excess dust and blow out w/ 30PSI Orease 6 graese points Oheck and record guide clearance Obeck beit wear ( realered

Check belt wear / replace if frayed

| Machine Machine    | es             |             |            |       |            |                |             |            |                             | >       |  |  |  |  |
|--------------------|----------------|-------------|------------|-------|------------|----------------|-------------|------------|-----------------------------|---------|--|--|--|--|
|                    |                |             | Data E     | Entry |            |                |             | List       |                             |         |  |  |  |  |
| Mac.No/Ref No: 401 |                |             |            |       |            | Type: -        |             |            |                             |         |  |  |  |  |
| P                  | Machine: S129  |             |            |       | Line:      |                |             |            |                             |         |  |  |  |  |
| Pla                | Plant Code: P2 |             |            | -     |            |                |             |            |                             | *       |  |  |  |  |
| F                  | Process:       | SPINNING    |            | -     | Cor        | mment:         |             |            |                             |         |  |  |  |  |
|                    | Product:       | SLIVER 1    | 00% C      | -     |            |                |             |            |                             | -       |  |  |  |  |
| Repair History     |                |             |            |       |            |                |             |            |                             |         |  |  |  |  |
|                    |                | Repair      |            | Major | Last Meter | Next Sevice    | Repair Date | Due Date   | Comment                     | <b></b> |  |  |  |  |
| Add                | DH - A         | (1500 HR)   |            | Т     | 0          | 0              | 02/10/2008  | 04/20/2008 | -                           |         |  |  |  |  |
| Repair             | OIL CH         | ∋ - BEVEL   | GEAR BOX   | F     | 0          | 0              | 08/22/2007  | 06/04/2008 |                             |         |  |  |  |  |
|                    | OIL CH         | ∋ - OPEN. F | ROLL DRIVE | F     | 0          | 0              | 08/22/2007  | 06/04/2008 | -                           |         |  |  |  |  |
| Maint.<br>Items    | OIL CH         | 9 - AUX GE  | EARBOX     | F     | 0          | 0              | 08/22/2007  | 06/04/2008 | -                           |         |  |  |  |  |
| Lems               | OH - C         | (6000 HR L  | .UBE)      | Т     | 0          | 0              | 06/24/2007  | 04/13/2008 | -                           |         |  |  |  |  |
|                    | OIL CH         | 3 - WINDIN  | G DRIVE    | F     | 0          | 0              | 06/12/2006  | 04/12/2008 | -                           |         |  |  |  |  |
|                    | OIL CH         | G - YARN (  | GUIDE DRIV | F     | 0          | 0              | 06/12/2006  | 04/12/2008 | -                           |         |  |  |  |  |
|                    | COMPR          | ESSES AIR   | R CLEAN    | F     | 0          | 0              | 06/24/2007  | 04/13/2008 | -                           |         |  |  |  |  |
|                    | OH - D         | (12,000 HF  | R LUBE)    | Т     | 0          | 0              | 06/12/2006  | 04/12/2008 | -                           | -       |  |  |  |  |
| -                  | •              |             |            |       |            |                |             |            |                             | Þ       |  |  |  |  |
|                    |                |             |            |       |            | Down Time      | History     |            |                             |         |  |  |  |  |
|                    | Start          | Date F      | nd Date    | Reset | Hour Adj.  |                | <b></b>     |            |                             |         |  |  |  |  |
|                    |                |             | 2/2007     |       | 168        |                |             |            |                             |         |  |  |  |  |
|                    | 8/2007         |             |            |       |            | 168 -          |             |            |                             |         |  |  |  |  |
|                    |                |             | 6/2007     |       | 48         |                |             |            |                             |         |  |  |  |  |
| Tra                | ack Item?      |             | 0/2007     |       | 1536       | Plant stop hig | h inventory |            |                             | -       |  |  |  |  |
| ed 🔽               |                | 0 -         |            |       | 4 1 1      | , Iol v        |             |            | Repair History Order: Order | -       |  |  |  |  |

Add comments and images to all maintenance items so your staff will always be prepared.

Maintenance schedules are just a click away making emergency repairs a thing of the past. This "at a glance" report, featured below, allows you to quickly take charge

| 7. Replace cover<br>8. Turn power back on | Lickorn                                 | Stripping<br>Strip | of repairs.                                |         |                |                      |                      |               |         |       |   |
|---|---|--------------------|--|---------|----------------|----------------------|----------------------|---------------|---------|-------|---|
|   | Cylinder 4                              | Date: 01/30/07     | TECHWARE INC Scheduled Maintenance Listing |         |                |                      |                      |               | sting   | Page: | 1 |
|   |   | Plant Code: P1     | Process: SPINNING                          | Filter: |                |                      |                      |               |         |       |   |
|   | Combi                                   | Machine            | Repair                                     |         | Run<br>Hours   | Repair<br>Date       | PM<br>Due Date       | Adj.<br>Hours | Comment |       |   |
|   | Stripping & Stripp                      |                    | 12,000 OIL CHANGE                          | Y       | 12000          | 07/05/05             | 12/16/06             | 696           |         |       |   |
|   |   | FR30               | BRAKE PAD                                  | N       | 30000          | 04/25/05             | 10/25/08             | 696           |         |       |   |
|   | v                                       | FR30               | COMBING ROLL BELT-LEFT SIDE                | Y       | 16000          | 04/25/05             | 03/21/07             | 696           |         |       |   |
|   |   | FR30               | COMBING ROLL BELT-RIGHT SIDE               | Y       | 16000          | 06/11/06             | 04/11/08             | 96            |         |       |   |
| 80320                                     | 14 🕨 4 🕨 🗋 🔚 💀 🗙 👪 🎒 🎶 Table Order:     | FR30               | COMBING ROLLERS                            | Y.      | 30000          | 10/19/03             | 04/20/07             | 696           |         |       |   |
| 00020                                     |   | FR30<br>FR30       | DRIVE SLEEVE<br>FEED SHAFT GEAR            | N N     | 30000<br>30000 | 04/25/05<br>04/25/05 | 10/25/08<br>10/25/08 | 696<br>696    |         |       |   |
|   |   | FR30               | MAJOR OVERHAUL                             | N V     | 30000          | 04/25/05             | 10/25/08             | 696           |         |       |   |
|   |   | FR30               | NAVELS                                     | ÷.      | 99999          | 04/05/04             | 09/30/15             | 696           |         |       |   |
|   |   | FR30               | OVERHAUL/CLEANING                          | ý.      | 2000           | 08/16/06             | 11/07/06 -           | 000           |         |       |   |
|   |   | FR30               | ROTOR BELT-LEFT SIDE                       | Ň       | 10000          | 08/16/06             | 10/06/07 -           |               |         |       |   |
|   |   | FR30               | ROTOR BELT-RIGHT SIDE                      | N       | 10000          | 08/16/06             | 10/06/07 -           |               |         |       |   |
|   |   | FR30               | ROTORS                                     | Y       | 30000          | 04/23/03             | 10/23/06             | 696           |         |       |   |
|   |   | FR30               | TAKE UP COT                                | Y       | 99999          | 04/25/05             | 10/19/16             | 696           |         |       |   |
|   |   | FR30               | TWIN DISC                                  | N       | 30000          | 04/25/05             | 10/25/08             | 696           |         |       |   |
|   | <u>Key Benefits</u>                     | Notes: .           |  |         |                |                      |                      |               |         |       |   |
|   |   | Work completed     | by:  |         | Dat            | :e:                  |                      |               |         |       |   |
| <ul> <li>Improve</li> </ul>               | Labor Costs: Improve the amount of time | L                  |  |         |                |                      |                      |               |         |       |   |

Add Machines?

....

involved with collecting, storing and entering maintenance information. Better organization of maintenance staff will improve costs by creating a more efficient staff.

- Minimize Equipment Downtime and Repair Costs: By effectively scheduling and tracking maintenance costs and activities.
- Increase Machine Availability: Machine time increases as MainTrac helps you reduce emergency repairs created by uninformed neglect.
- **Pin Point Repairs:** Find imminent repairs for critical machinery and correct them *before* they become costly.
- Quickly and Easily: Determine the "health" of your maintenance operation.
- Centralized Data Storage: Store maintenance data for various machines in one central database for easy tracking and analysis of labor costs, equipment information and repair history.

